

## Toolox<sup>®</sup> 44 round bars

### General Product Description

Pre-hardened, precise, predictable steel, now in round bars.

Toolox<sup>®</sup> round bars are pre-hardened, ready-to-use quenched and tempered tool steels that come in a wide range of diameters from small to large.

Suitable for engineering applications in tool holders and in different types of shafts and rolls, the diameter dimensions also provide a better solution for round parts in tooling applications like molding and in dies for aluminium die casting.

### Dimension Range

Toolox<sup>®</sup> 44 round bars is available in diameters 21.0 - 282.0 mm. Other dimensions can be available on request.

### Mechanical Properties

Diameter (mm)	Hardness <sup>1)</sup> (HBW)
21.0 - 282.0	410 - 475

<sup>1)</sup> Hardness is measured, according to EN ISO 6506-1, on a milled surface 0.5 - 2 mm below the plate surface. Bar hardness is measured on a milled surface, with indents positioned as impact test according to EN 10 083.

### Impact Properties

Diameter (mm)	Min. impact energy for longitudinal testing, Charpy V 10x10 mm test specimen <sup>1)</sup>
21.0 - 141.0	18 J / 20 °C
142.0 - 282.0	11 J / 20 °C

<sup>1)</sup> Impact testing according to EN 10 083.

### Ultrasonic testing

Ultrasonic inspection is carried out according to : EN 10 160 with extra demands according to specification SSAB V6.

## Tolerances

Tolerances for Toolox® round bars are according to EN 10 060.

For more information concerning dimensions and tolerances, see Toolox® round bars dimensional program: Toolox® engineering & tool steel dimensional program bars or Toolox® Guarantees available at [www.ssab.com](http://www.ssab.com) or [www.toolox.com](http://www.toolox.com).

## Delivery Conditions

Quenched and Tempered at a minimum temperature of 590 °C.

On delivery from SSAB the round bars meet the following specifications:

- Free from mill scale
- Not repair welded

Delivery requirements can be found in SSAB's brochure Toolox® Guarantees or at [www.toolox.com](http://www.toolox.com).

## Fabrication and Other Recommendations

### Welding, bending and machining

For information concerning welding and fabrication, see SSAB's brochures on [www.ssab.com](http://www.ssab.com) or consult Tech Support.

Toolox® products is not intended for further heat treatment. If Toolox is heated above 590 °C after delivery from SSAB no guarantees for the properties of the steel are given. Nitriding or surface coating may be carried out if the temperature is below 590 °C.

Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on the product. Grinding, especially of primer coated plates, may produce dust with high particle concentration.

## Contact Information

[www.ssab.com/contact](http://www.ssab.com/contact)